



Dart Aerospace Ltd.
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RBW6210G01631-8G-2

Job Sheet 186325



Part No: RBW6210G01631-8G-2

Job Qty: 15

Part Name: Locking Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01631-8G Rev.A IPP Rev. A 18.10.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		JB 18-12-30
110	CNC Lathe	6 pcs	12/7/18	12/7/18	0.00	3.00	MORI SL-154		JB 18-12-30
120	QC	6 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-4		JB 18-12-30
130	QC	6 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-4		JB 18-12-30
140	Packaging	6 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		JB 18-01-04
150	QC21-SA	6 Ea	12/7/18	12/7/18	0.00	0.00	QC21		JB 18-01-04

Part Op Descriptions: 110 - 1-Machine as per DWG. FC SSO FOLIO REV: _____ DWG REV: 21 JAN 07-2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	1.3980 ft (.233 ea)	90-Start up Operation	S138862

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	1	4	0

Part Specifications

Specifications could not be found.



Container No: S140910



Part: RBW6210G01631-8G-2

Job No: 186325

Serial No/Batch: S140910

Revision: A

Inspector:

Exp Date:

Instructions:

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CANADA
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Plex 11/14/18 10:34 AM Dart.lajeunesse.marie

Date: 12/30/18

DAS
62
9-89

DQA: _____ Date: _____

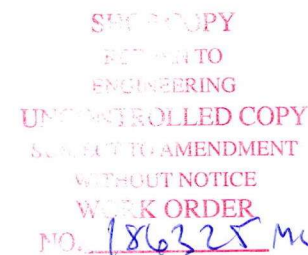


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					



NO. 186325 MWS
1871-2



1) MATERIAL: 303/304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

4) TOLERANCES: X.X± +/- 0.1" / +/- 1"
X.XX± +/- 0.01" / +/- 0.5"
X.XXX± +/- 0.005" / +/- 0.1"
X.XXXX± +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6210G01631-8G TITLE M/R BLADE LOCKING PROTECTION TOOL		REV. A
DRAWN	KPT			SHEET 3 OF 12
CHECKED	VM			SCALE
MFG. APPR.	FK			NTS
APPROVED	VM			
DATE 9/7/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND NOT BE LOANED, REPRODUCED OR COPIED FOR ANY PURPOSES OTHER THAN IT IS NOT TO BE USED FOR ANY PURPOSE OR CONSIDERED TO BE ASSOCIATED TO ANY OTHER PERSON WITHOUT		

RBW62106-01631-86-2 INSPECTION SHEET

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